CONVENTIONAL ROD BENDER (CR)

Specification

Model	U Type Hot/Cold Solid Round Bar Bending Machine
Capacity	Maximum 32 OD Rod having UTS 45/50 kg/cm ³ for Hot Rods only
Max Bending Tonnage	20 Tons
Bending Operation	By Means of Bending Die Actuated by Hydraulic Cylinder with Suitable Tooling's with rotary actuators.
Speeds	Fast Forward -50 Mm/Sec Pressing -10 Mm/Sec Return -50 Mm/Sec
Electrical Motor	10HP
Cycle Time	10-15 Sec Max
Hydraulic Tank Capacity	200 Ltrs
Machine Overall Dimensions	1500 x 1400 x700 (Length x Height x Width)
Controls	Electrical Contactor Logic
Machine Paints	Apple Green